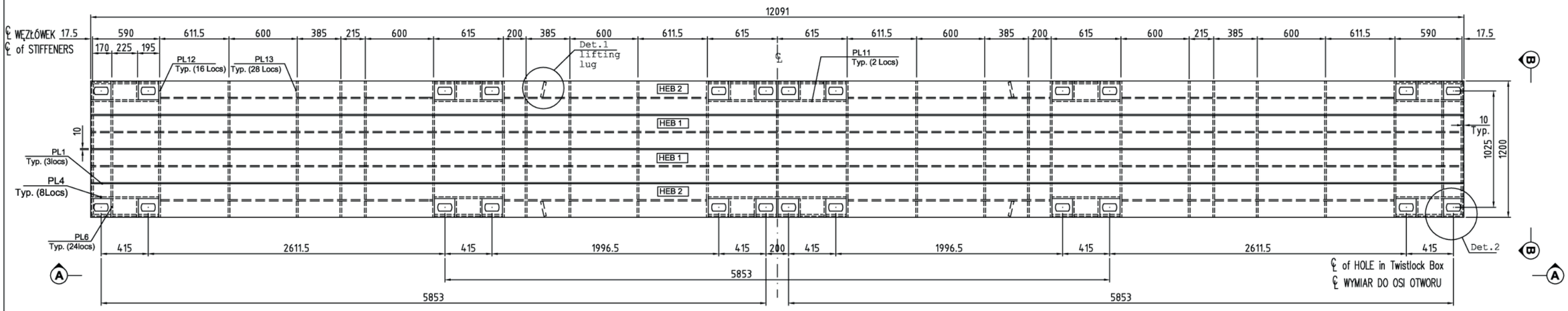
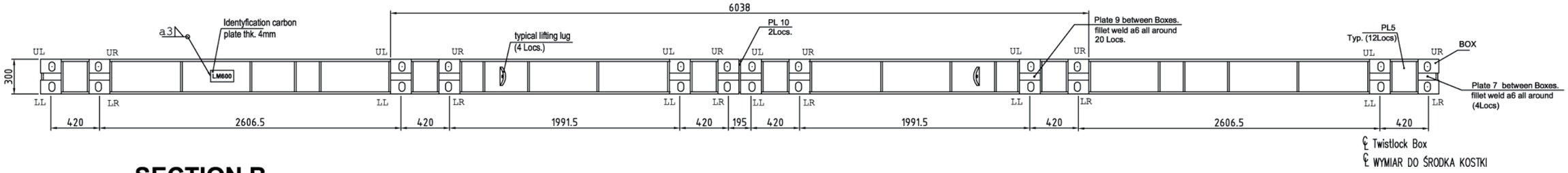
PLAN VIEW

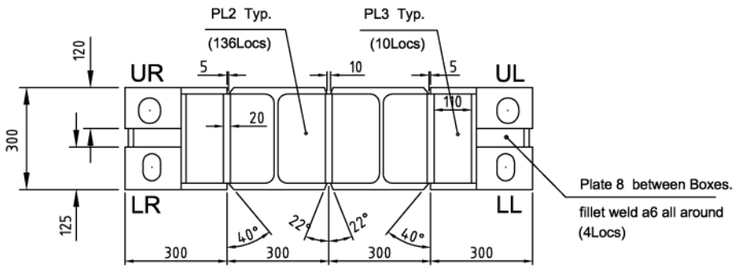


SECTION A

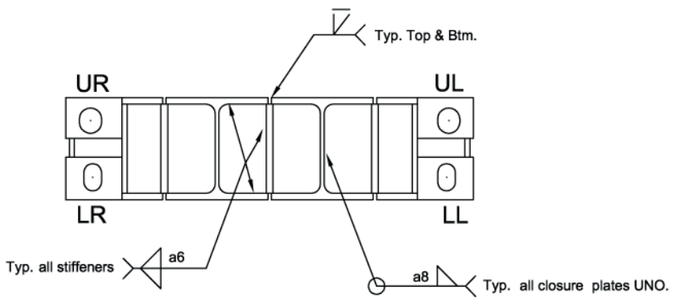


SECTION B

(NOT IN SCALE)

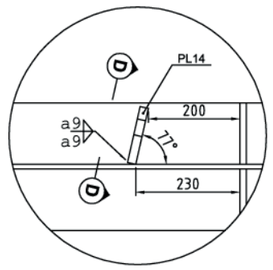


15 thk Closure Plates & Brackets welded between flanges - 8 fillet weld all round.



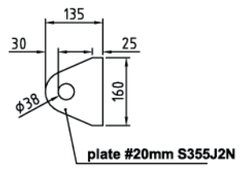
Det.1

lifting lug
skala 1:10

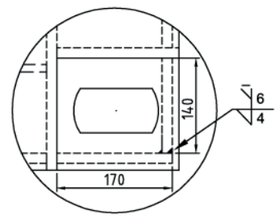


SECTION D-D

typical lifting lug
scale 1:10



Det.2



GENERAL NOTES

1) All dimensions in millimetres UNO.
2) Material to be
   Plates - min. S355J2+N
   Profiles - min.S355J2+AR, RHS-min. 355J2H
   Conteiner Boxes Cast: Steel Aldur S45
   HEB300 and 15mm plate UNO.
3) Proprietory Container Twistlock Boxes to be fitted using full penetration butt welds.
4) Container Box welds to be 100% MPI tested. All other welds to be 25% MPI tested.
5) Completed mats to be shot blasted and finished with:
   TOP&BOTTOM
   orange primer - RAL 1028
   ALL SIDES
   green primer - NCS S0580-G30Y.

REMAKRS

1.Dimension of plate PL1-PL6 & PL11,PL12 to be clarified on workshop after height measurement of HEB300
Wielkość węzłówki PL1-PL6 i PL11,PL12 ustalić na warsztacie po zmierzeniu wysokości HEB300
2.Identyfication plate LM600 to LM _ _ _

				Σ=	

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CONSTRUCTION OF LM600 MATS
sheet 1/2

PREPARED: Przygotował:	CHECKED BY: Sprawdził:	Date:	Rev.
JG	MO	2015.06.08	0B