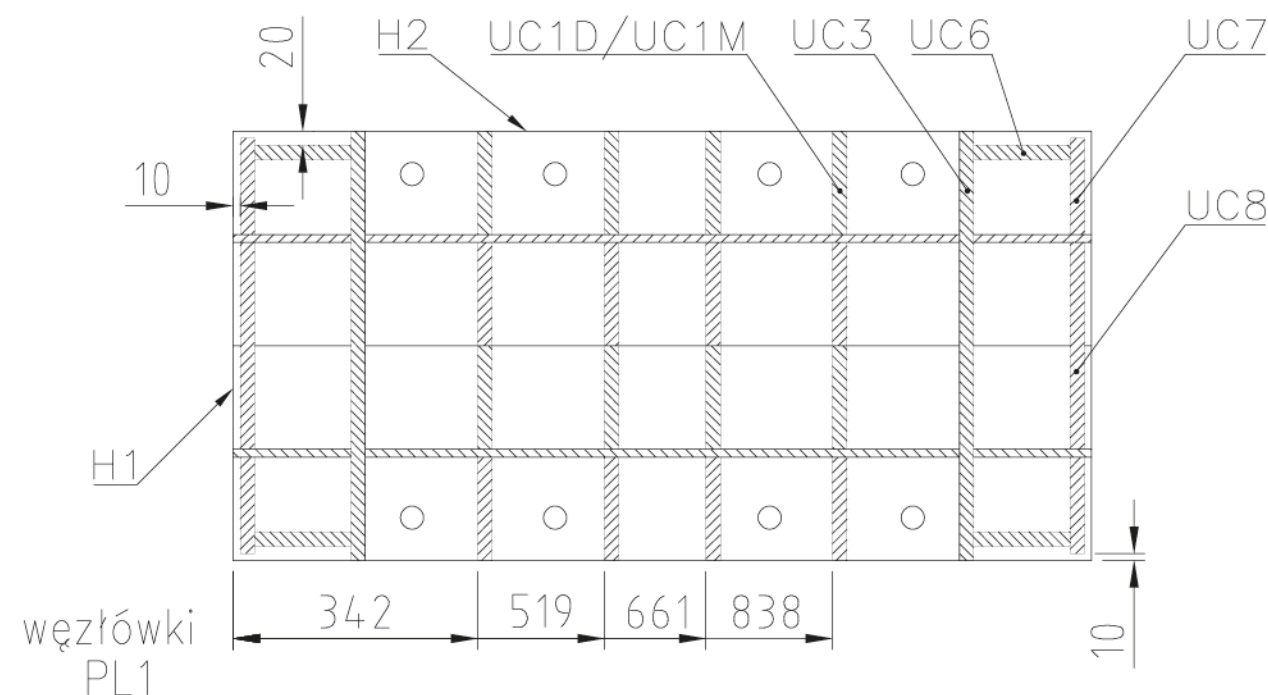
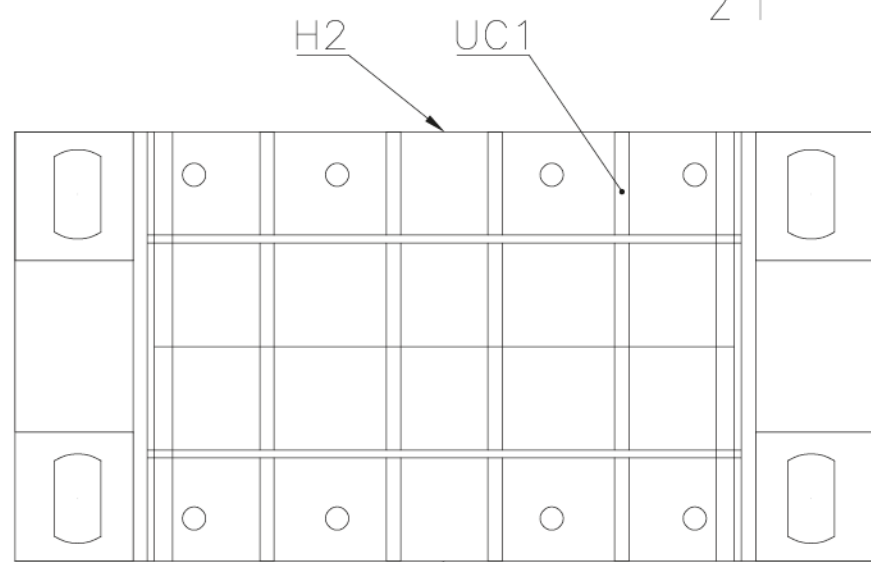
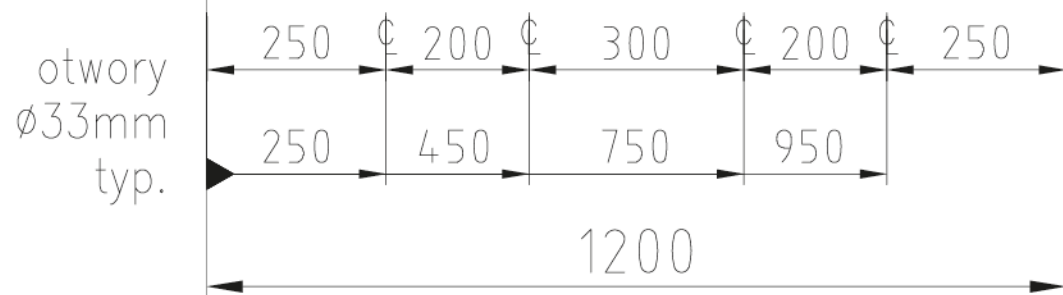


WIDOK 2-2



PRZEKRÓJ 1-1



REMAKRS

- 1.Dimension of plate PL1 to be clarified on workshop after height measurement of HEB300
Wielkość węzłówki PL1 ustalić na warsztacie po zmierzeniu wysokości HEB300
- 2.Identification plate UC700 to UC759

All drawing revised acc. ISO 1161

GENERAL NOTES

- 1) All dimensions in millimetres UNO.
- 2) Material to be
Plates - min. S355J2+N
Profiles - min.S355J2+AR, RHS-min. 355J2H
Container Boxes Cast: Steel Aldur S45
HEB300 and 20mm plate UNO.
- 3) Proprietary Container Twistlock Boxes to be fitted using full penetration butt welds.
- 4) Container Box welds to be 100% MPI tested. All other welds to be 25% MPI tested.
- 5) Completed mats to be shot blasted and finished with:
TOP&BOTTOM
orange primer - RAL 1028
All SIDES
green primer - NCS S0580-G30Y.
- 6) Tolerance +/- 2mm (between Twist Lock boxes)



CONSTRUCTION OF UNICONNECTOR

PREPARED: Przygotował:	CHECKED BY: Sprawdził:	Date:	Rev.
KP	--	2016.06.28	0